

UNCLASSIFIED

MSG DTG 161300Z APR 09

**SUBJECT: AVIATION MAINTENANCE INFORMATION MESSAGE (MIM),
H-58-MIM-09-004, OH-58D TRANSVERSE BEAM SPOT FACE COUNTERBORE**

NOTE: This message is not to be construed as a Safety of Flight (SOF), Aviation Safety Action Message (ASAM) or Aviation Maintenance Action Message (AMAM) as defined in Army Regulation (AR) 750-6. This is an Aviation Maintenance Information (MI) Message issued per AMCOM Regulation 750-3 and AR 750-6, permissive in nature and has not been transmitted to units subordinate to addressees. Request addressees retransmit this message to all subordinate units, activities or elements affected or concerned. The retransmittal shall reference the message.

NOTE: A listing of recently published MIM's, and any Supplements required by this message can be viewed/downloaded at: "<https://asmprd.redstone.army.mil>". This is a secure website which requires an Army Knowledge Online (AKO) ("www.us.army.mil") ID and password. This website includes published safety and maintenance messages, to include TAMMS Reports, Inspection Reports, and any Supplements/Addendums.

1. SUMMARY: The Counterbore, PN AT488C-23 (figure A27, item 23), TM 1-1520-248-23P, was issued to the field as part of the Transverse Beam Replacement Tool Set, T1 01299-1 01. When these kits were assembled at Bell Helicopter Textron Incorporated (BHTI) and Killeen OLR, the Counterbore was dressed from a manufactured 0.005 inch corner radius to a 0.031 inch (1/32) radius. The replacement bit does not come with a 1/32 inch radius and will need to be dressed to a 1/32 inch radius upon receipt. The purpose of this MIM is to inform the field that the ASH PM office has obtained replacement Counterbore Bits that have the correct 1/32 radius pre applied and can be obtained at no cost by following the instructions in para 5 below.

2. END ITEMS AFFECTED: All OH-58D aircraft.

3. COMPONENTS AFFECTED BY THIS MESSAGE:

Nomenclature	PN	NSN
Counterbore, Machine	AT488C-23	5133-00-971-8558

4. REFERENCE PUBLICATIONS:

- 4.1. AR 750-6.
- 4.2. AMCOM Reg. 750-3.
- 4.3. TM 1-1520-248-23P.

4.4. TM 1-1520-248-23.

5. TECHNICAL PROCEDURES/INSTRUCTIONS: The Counterbore Bit listed in TM 1-1520-248-23P does not have correct radius of 1/32 inch. If replacement Counterbore Bit, PN AT488C-23 is required, contact the Project/Product Manager point of contact listed in para 6.2 to obtain pre-machined bit at no cost to the unit.

6. POINTS OF CONTACT:

6.1. AMRDEC Technical POCs are:

6.1.1. Primary: Mr. James Wilkins, DSN 897-4982, or (256)313-4982. Fax is DSN 788-6758, or (256)842-6758. Email: "james.k.wilkins@us.army.mil".

6.1.2. Alternate: Scott Harris (Avion), DSN 897-2405, or (256)313-2405. Fax is DSN 788-6758, or (256) 842-6758. Email: "harriss@peoavn.army.mil".

6.2. Project/Product Manager's (PM) Office POC: Mr. Fernando Figueroa, DSN 645-8111, or (256) 955-8111. Fax is DSN 788-6758, or (256) 842-6758. Email: "fernando.figueroa@us.army.mil".

6.3. Publications POC: Mr. William Smith, DSN 746-4044, or (256) 876-4044. Fax is DSN 897-1541, or (256) 313-1541. Email: "william.smith@peoavn.army.mil".

6.4. Foreign Military Sales POCs are:

6.4.1. Primary: Mr. George Ashmore, DSN 788-1094 or (256) 842-1094. Fax is DSN 897-4344, or (256) 313-4344. Email: "george.ashmore1@us.army.mil".

6.4.2. Alternate: Mr. Tom Gibson, DSN 788-1077 or (256) 842-1077. Fax is DSN 897-4344, or (256)-313-4344. Email: "thomas.b.gibson@us.army.mil".